

## S 12 M - S T F P R - 11

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Type of Bar

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Bar Diameter

3

Bar Length

4

Method of Mounting Insert

5

Insert Shape

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Lead Angle of Boring Bar

7

Relief Angle of Insert

8

Hand of Bar

9

Length of Cutting Edge

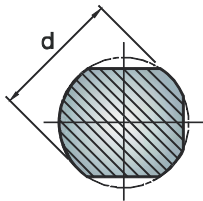
### 1 S 12 M - S T F P R - 11

#### Type of Bar

- "A" Steel with coolant hole
- "E" Carbide bar with fixed steel head and coolant hole
- "C" Carbide shank
- "S" Steel shank
- "X" Special type

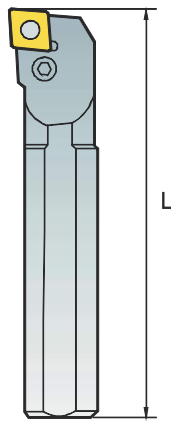
### 2 S 12 M - S T F P R - 11

#### Bar Diameter



### 3 S 12 M - S T F P R - 11

#### Bar Length



length(L)	(mm)
H	100
J	110
K	125
M	150
N	160
Q	180
R	200
S	250
T	300
U	350
V	400
W	450
T	500

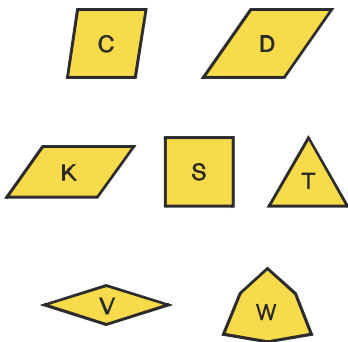
### 4 S 12 M - S T F P R - 11

#### Method of Mounting Insert



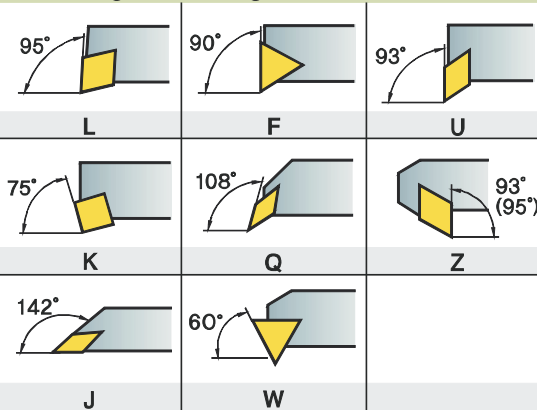
### 5 S 12 M - S T F P R - 11

#### Insert Shape



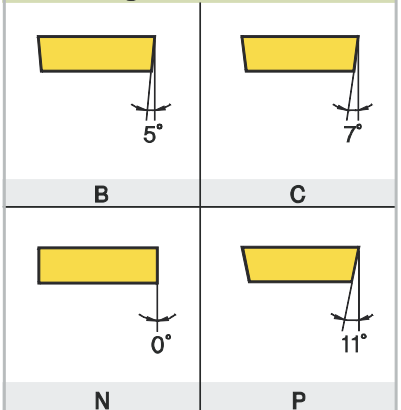
### 6 S 12 M - S T F P R - 11

#### Lead Angle of Boring Bar



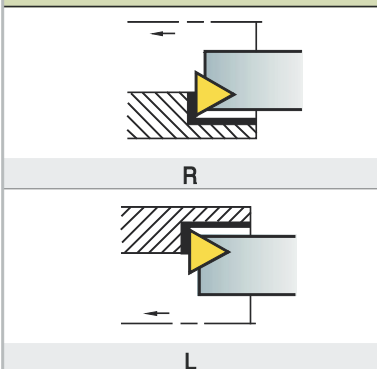
### 7 S 12 M - S T F P R - 11

#### Relief Angle of Insert



### 8 S 12 M - S T F P R - 11

#### Hand of Bar



### 9 S 12 M - S T F P R - 11

#### Length of Cutting Edge

